



## **EXPANDABLE SHEAVE MAINTENANCE SCHEDULE**

Variable speed sheaves provided with grease fittings should be greased once every two weeks, with an ARCO Caldron EP 2 grease or equivalent.

*(ARCO Litholene HEP 2, Texaco Multifax EP 2 or Mobil Mobilux EP 2)*

***Avoid using automotive chassis and other non-interchangeable lubricants.***

A small amount of grease is sufficient. Wipe excess off of belt faces.

After greasing the unit, start the machine and run the sheave through its entire speed range at least once.

The opening and closing of the sheave flanges distributes the grease and helps to prevent galling and seizing on the sliding surfaces.

Light oil on the adjusting screw and guide rods (or pivot points) of the motor base once a month will make adjustment easier and help prevent corrosion.

*Following this schedule will help to ensure proper functioning of the parts when the speed is adjusted.*

***Thank You For Purchasing A Quality U.S. Stoneware Product!***